





Filling process VitoMat II CleanJector



Wear work clothes, gloves and goggles.



Step 1: Take off the nozzle.



**Step 2:** Put on the empty metal cylinder.



**Step 3:** Filtrate the colour before filling.



**Step 4:** Insert the CleanJector with a slight quarter rotation



**Step 5:** Filtrate the colour before filling.



Schritt 6: Pour the colour into the CleanJector.



**Step 7:** Put on the cap of the CleanJector regularly without to get jammed. Make sure that it has clinched.



**Step 8:** Take off the white teflon piston and Insert metal piston







**Step 9:** push up against spray can and cylinder with both hands into the machine.



Step 10: Close the door.



**Step 11:** By moving the switch the filling process starts automatically.



**Step 12:** During the filling process the switch should stay for one to two seconds. If this is shorter (depends on viscosity) you can extend the time by holding the switch.



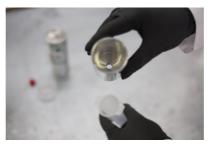
**Step 13:** After completion the filling process, open the door. Take out spray can and cylinder.



**Step 14:** Put on the nozzle immediately with a slight rotation.



**Step 15:** You can mark the cap with the drop which remains on the cone end of the CleanJector.



Info: Waste the CleanJector into the residual waste





## Possible causes of defects

- Filling machine contaminated with lacquer residuals -> the filling process can be damaged.
- Piston contaminated -> can change the colour of the following filling.
- Colour wasn't filtrated before filling -> Attention! Dried lacquer residuals can damage the filling process.
- The can plate was moved upwards -> the plate should stay always in delivery status. At a too high can plate it is possible that the spray can will be crushed at filling.

## At CleanJector filling:

- The cap of the CleanJector was taken off crooked -> thereby the cone end of the CleanJector can break and no connection to the can valve can be made.
- The CleanJector was injected into the metal cylinder before it was putted on the spray can -> if the CleanJector will be injected first into the metal cylinder, the CleanJector can be pressed out of the valve at putting on the spray can.
- The cap of the CleanJector was crooked putted on the filled CleanJector and also not clinched -> colour soaks out.