

## Technical Informationen Aluminium Spray



presto Aluminium Spray contains 99.5%-pure aluminum (DIN 1712).

For the corrosion-protective treatment of tail pipes, protective coatings on exhaust systems, heat pipes in tiled stoves, heat-loaded stovepipes in workshops etc.

### Quality and properties

- 99,5 % durable, pure aluminium according to DIN 1712
- High-heat-resistant up to 600°C
- Protects from corrosion and weathering influences
- Suitable for misc. surfaces, such as iron, cast iron, stainless steel; the compatibility on aluminium and non-ferrous metals has to be tested before at an inconspicuous spot.
- After tempering resistant to diluted cleansers
- Silver metallic, satin glossy; slight decline of gloss after extreme heating

### Physical and chemical data

- **Basis of the binder:** Silicone resin
- **Colour:** silver-metallic
- **Smell:** solvent
- **Degree of gloss (at measurement angle 60° acc. to DIN 67530):** not measurable, metallic
- **Efficiency:**  
Depending on consistence and color of the ground:  
400 ml are sufficient for approx. 1.5 m<sup>2</sup>
- **Drying time (at 20°C, 50% relative air humidity):**  
Dust-dry: after approx. 10 minutes  
Cured: after approx. 1 hour  
Then tempering to 160°C in order to cure the lacquer coat. The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- **Temperature resistance:** up to 600°C
- **Storage stability:**  
10 years if appropriate storage provided  
(=10°-25°C, relative air humidity of max. 60%)
- **Size:**  
aerosol can, maximum nominal volume 400 ml

### Environment and labelling

**Environmentally sound:** European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

**Disposal:** Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

**Marking/Labelling:** All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

### Using instructions

The most presto spray paints have a so-called no-spray ring or a tamper-proof cap. This is to avoid unauthorized use. Please see the corresponding advises on the cap or on the label.

**Before use, carefully read and observe the warning texts on the labels!**

### Application

- Remove residues of old paint and rust.
- Slightly sand.
- The surface has to be possibly blank to the metal, clean, dry and fat-free.
- Shake can for 3 minutes before use.
- Spray from a distance of approx. 25 cm Abstand several thin coats:
  - Layer thickness approx. 20-30 µ
  - The thinner the layer, the better the temperature-resistance.
- After approx. 1 hour drying time, heat up for approx. 30 minutes (160°C) in order to cure the lacquer coat. Hereby you have to reckon with formation of smoke and unpleasant odour. Care for sufficient ventilation.

### Tips for spray painting

Protect the object and the surrounding area from spray mist. When painting small areas it is recommended that a piece of card is used as a mask, with a hole cut in it slightly larger than the area to be sprayed. The mask should be held 1 to 2 cm from the surface. With this method, the mainly part of the spray mist is brought under control. It recommends to mask parts not to be lacquered, to protect the surrounding against the spray mist.

The aerosol can should have room temperature.

Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in

well-ventilated rooms. Follow the warning texts on the labels!

#### **Disclaimer of liability**

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This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

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Mit dieser Version werden alle evtl. früher erschienenen Versionen ungültig.

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