

Technical Information Drilling and Cutting Oil



Oil to prevent over-heating of metals in cutting and drilling activities. Cut and drill Lubricant protects and lubricates the tool and reduces wear of the tool. presto Cut and Drill Lubricant is silicone free and non-corrosive.

Applications:

Cutting, Sawing, Turning, Milling, Drilling

Quality and properties

- Protects and lubricates the tool
- Reduces wear of the tool
- Non corrosive
- Silicone-free

Physical and chemical data

- **Basis:** Mineral Oil
- **Colour:** Transparent light brown
- **Smell:** Characteristic
- **Relative density at 20°C:** 0.85 g/ml
- **Yield:** 1.77 g/sec.
- **Vapour pressure at 20°C:** 3 - 4 bar
- **VOC-content:** Approximately 50% w/w
- **Storage stability:**
10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- **Size:**
aerosol can, maximum nominal volume 400 ml

Environment and labelling

Environmentally sound: European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal: Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling: All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

Using instructions

Before use, carefully read and observe the warning texts on the label!

Application:

- Bring can to room temperature.
- Operating temperature 5° to 30°C.
- Shake can for 2 minutes before use.
- Before processing, spray the tool and the material generously.
- The tool and the material must remain moist during the activities.

Tips for spray painting

Protect the object and the surrounding area from spray mist.
Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the labels!

Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

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