

Technisches Merkblatt Hammerfinish Paint



MoTip Hammerschlag-Spray kaschiert Kratzer und Unebenheiten an Oberflächen von Werkzeugkästen, Metallmöbeln, Werkzeugeinrichtungen, in Metall- und Maschinenbau-Industrie. Auch für die Neulackierung bestens geeignet.

Anwendbar auf Metall, Holz, Aluminium, Glas, viele lackierfähige Hartkunststoffe usw. Für die optimale Haftung auf Kunststoff verwenden Sie MoTip Kunststoff-Haftvermittler.

Qualität und Eigenschaften

- High grade nitro-combi quality
- Very good coverage: covers little unevennesses by distinctive hammer finish effect
- Excellent adherence on many materials
- Quick drying
- Suitable for painting and repairing objects indoors and outdoors
- High light-, weather- and water resistance
- Scratch-, bump- and shock-proof

Physikalische und chemische Daten

- **Basis of the binder:** Nitro-combi
- **Colour:** colour-specific
- **Smell:** solvent
- **Degree of gloss** (at measurement angle 60° acc. to DIN 67530): not measurable, as structured surface
- **Efficiency:**
Depending on consistence and colour of the ground:
400 ml are sufficient for approx. 0.8 m²
- **Drying time (at 20°C, 50% relative air humidity):**
Dust-dry: after approx. 5 minutes
Cured: after approx. 60 minutes
The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- **Temperature-resistant:** up to 110°C
- **Storage stability:**
10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- **Size:**
aerosol can, maximum nominal volume 400 ml

Environment and labelling

Environmentally sound: European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal: Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling: All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

Instruction manuel

The most MoTip spray paints have a so-called no-spray ring or a tamper-proof cap. This is to avoid unauthorized use. Please see the corresponding advises on the cap or on the label.

Before use, carefully read and observe the warning texts on the label!

Preparation of the ground

- Remove loose old paintings and rust.
- Sand and prime if necessary.
- Mask off areas not to be painted.

Painting:

- The surface must to be clean, dry and free from fat.
- Before use, shake can for 2 minutes.
- Test spray and compatibility of the lacquer on an inconspicuous area.
- Spray a thin layer from a distance of 25 cm. After each 1 minute spray again one or two times.
- Do not spray over synthetic resin paints!

Tips for spray painting

Protect the object and the surrounding area from spray mist. When painting small areas it is recommended that a piece of card is used as a mask, with a hole cut in it slightly larger than the area to be sprayed. The mask should be held 1 to 2 cm from the surface. With this method, the mainly part of the spray mist is brought under control. It recommends to mask parts not to be lacquered, to protect the surrounding against the spray mist.

The aerosol can should have room temperature.

Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the labels!

Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

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Mit dieser Version werden alle evtl. früher erschienenen Versionen ungültig.

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