

# Technical Information Alu Zinc Spray



MoTip Alu Zinc Spray for zinc-plated parts and surfaces, which have been damaged by welding, sanding, drilling, transportation etc., and which have to repaired or adapted to colour shade.

Also suitable as excellent corrosion protection for metal surfaces and blanc iron metals. Suitable for only a limited extend on aluminium

For bigger metal surfaces, which are especially exposed to corrosion, use MoTip Zinc Spray.

### Quality and properties

- Excellent corrosion prevention
- Heat-resistant up to 250°C
- Resistant to changing temperatures
- Good flow
- Fast Drying
- Excellent adhesion
- Spot weldable Good coverage
- Resistant to petrol, chemicals and weather influences

## Physical and chemical data

- Basis of the binder: Epoxyester
- Colour: silver-metallic, similar to galvanizing
- Smell: solvent
- Degree of gloss: satin matt, not measurable as metallic Efficiency:
- Depending on consistence ans color of the ground:
- 400 ml are sufficient for approx. 1,25-1,75 m² at covering layer Drying time (at 20°C, 50% relative air humidity):
- Dust-dry: after approx. 15 minutes Tack-frée: after approx. 20-30 minutes The drying time depends on surrounding temperature, air humidity and thickness of the applied coat. Temperature resistance: up to 250°C
- Storage stability:
  - 10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- Size:
- aerosol can, maximum nominal volume 400 ml

### **Environment and labelling**

Environmentally sound: European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal: Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse"

Marking/Labelling: All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

### Instruction manuel

## Before use, carefully read and observe the warning texts on the label!

### Application

- The ground has to be clean, dry and free from rust and fat.
- Shake can vigorously for approx. 2 minutes
- Test spray at an invisible spot.
- Apply several covering coats.
  Spray from a distance of approx. 25 cm.
- It is not recommended to overpaint with other laquers.

### Tips for spray painting

Protect the object and the surrounding area from spray mist. When painting small areas it is recommended that a piece of card is used as a mask, with a hole cut in it slightly larger than the area to be sprayed. The mask should be held 1 to 2 cm from the surface. With this method, the mainly part of the spray mist is brought under control. It recommends to mask parts not to be lacquered, to protect the surrounding against the spray mist.

The aerosol can should have room temperature

Temperature should range between +10°C and +25°C, max. air humidity 60 %

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the labels!

#### **Disclaimer of liability**

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

This release replaces all eventually earlier issued versions.

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