

Technical Information 2K Spray Putty



Tweecomponenten spuitplamuur op basis van polyester voor het gelijktijdig vullen van grote zandkrassen, poriën en andere oneffenheden.

Quality and properties Physical and chemical data

- ColorMatic 2K spray putty is perfect for filling pores and other imperfections as well as rough sanding scratches at the same time
- Compared to conventional putties, it lets you continue with your work quickly
- For use on bare steel, on old paint layers and glass-reinforced plastic
- Not for use on thermoplastic acrylates
- ColorMatic 2K spray putty can be diluted up to 5% with a nitro thinner. The dry film will become more flexible
- **Basic:** Polyester resin with mineral filler material
- **Colour:** beige
- **Smell:** Styrol
- **Form:** soft, thixotrop
- **Pot life/workability time at 20°C:** 20-30 minutes
- **Drying time (at 20°C, 50% relative air humidity):**
Grindable after approx. 120 minutes
- **Flash point:**
approx. 33°C (putty); for hardener not applicable
- **Coat thickness:** 500 to 800 µ
- **Concentration at 20°C:**
Putty material 1,8 kg/dm³
Hardener 1,15 g/cm³
- **Hardener addition:** 3-3,5%
- **Temperature-resistant of the cured material:** to 160°C
- **Storage stability:**
9 month if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%) in unopened bundle. Protect from direct sunlight, frost and humidity.
- **Size:**
Putty material: small ring cans
Hardener: plastic tubes

Disposal and labelling

Disposal: Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling: All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

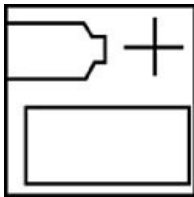
Using instructions

Before use, carefully read and observe the warning texts on the label!

- Rust should be removed from the surface to be levelled and it should be clean, dry, and free of grease
- Take the required amount of material from the pack and mix thoroughly with the appropriate amount of hardener according to the specified ratio
- Apply with a spray gun only
- Spraying several layers is possible without sanding in between
- Spray pressure: 2-4 bars
- Nozzle size: 1.8 to 3.00 mm.
- Clean equipment immediately after use, wash off putty with nitro thinner if necessary
- Do not put the mixture back in the tin.
- Before applying the top coat, paint with a 2K primer e.g. ColorMatic 2K hi-speed primer filler no. 190 315 to avoid blisters

Note: Do not apply directly onto galvanized surfaces. Apply a suitable zinc primer beforehand such as ColorMatic 1K primer for zinc no. 190285

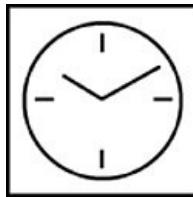
The surface can be drilled into, sanded, sawed, filed and painted after about 20 minutes.



3-3,5%



drying time
20°C=120 min



pot life 20°C
=20-30 min



P180-240

Order information

Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

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This release replaces all eventually earlier issued versions.

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