

## Technical information 1K Filler



ColorMatic 1K filler is een geavanceerde 1K acrylaat filler met uitstekende vullende eigenschappen en dekking. Het is zeer geschikt voor het egaliseren van oppervlakkige krassen en kleine onregelmatigheden in geschuurde oppervlakken. Het biedt een uitstekende hechting op polyester plamuur, kunststoffen en metaal. Het heeft een zeer goede vloeï, is nat-in-nat overspuitbaar en gemakkelijk te schuren.

### Toepassing:

Ideaal voor spotrepair en overspuiten van onderdelen.

## Quality and properties Physical and chemical data

- Advanced 1K acrylic filler with excellent filling properties and coverage
- Wet-on-wet application possible
- Very good for filling minor scratches and uneven areas on sanded undercoats
- Good adhesion to all metal surfaces
- Very smooth flow
- **Basis of binder:** Acrylic resin
- **Colour:** beige (856556), grey (874987)
- **Smell:** Solvent
- **Efficiency:**  
400ml are sufficient for approx. 1,25 - 1,75 m<sup>2</sup>
- **Substrate:**  
blank metall, sanded, priming of spare parts, sanded, cured paintings, sanded, polyester substrates, sanded, steel, sanded and aluminium, sanded
- **Drying time (at 20°C, 50% relative air humidity):**  
Dust dry: 5 min  
Dry to touch: 15-20 min  
Coatable (wet-on-wet): 15-20 min  
Hard dry: 60 min
- **Temperature resistance:** to 110°C
- **Storage stability:**  
10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- **Size:**  
Aerosol cans, maximum nominal volume 400 ml
- **VOC-value:** 217g

## Disposal and labelling

**Disposal:** Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

**Marking/Labelling:** All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

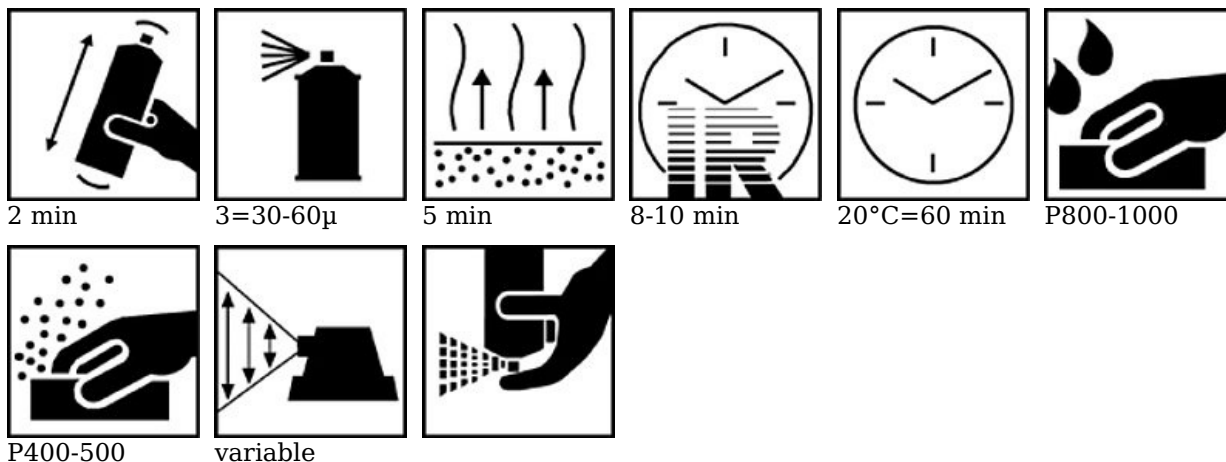
## Using instructions

**Before use, carefully read and observe the warning texts on the label!**

- Remove all rust from damaged areas, where appropriate
- Clean surface thoroughly and sand

- Damaged area must be dry and free of grease and dust
- Shake the can well for 2 minutes
- Carry out spray test
- Clean undercoat with ColorMatic Silicone Remover, art. no. 174 469
- Large bare areas should be pre-treated with the appropriate ColorMatic primers
- Do not overcoat with polyester products

- **For professional use only**
- **Use an adequate respirator mask (we recommend type A2/P3)**



## Order information:

## Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

As of August 25, 2017

This release replaces all eventually earlier issued versions.

Print date: 16.08.2026

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